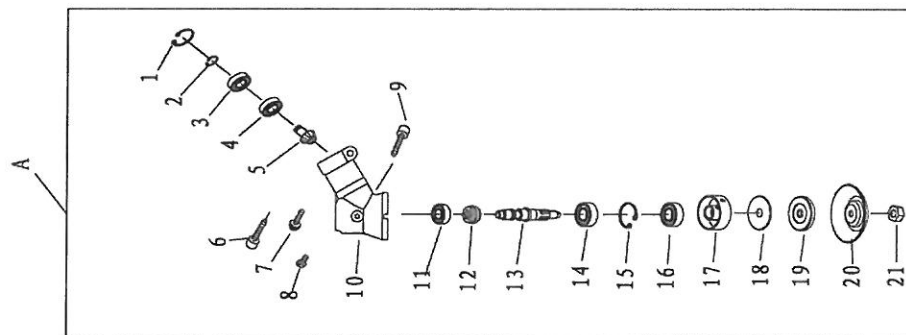
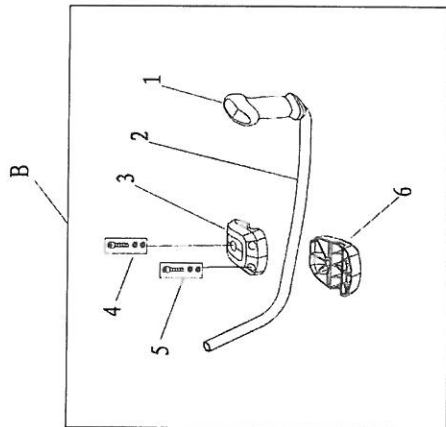


DESPIECE PR0520 - PR0630

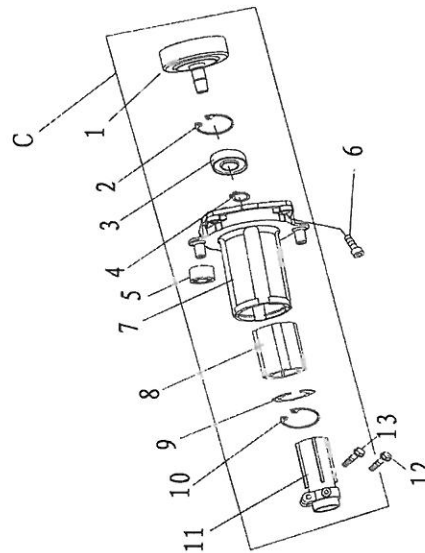
| 序号<br>NO. | 图号<br>Part NO.   | 英文名称<br>Part Name   | 数量<br>Qty. |
|-----------|------------------|---------------------|------------|
| A         | BG63.5           | Gear Case Ass'y     |            |
| 1         | GB893.2          | Stop Ring 28        | 1          |
| 2         | GB894.1          | Stop Ring 12        | 1          |
| 3         | GB/T276          | Bearing 6001-2RS/P5 | 1          |
| 4         | GB/T276          | Bearing 6001/P5     | 2          |
| 5         | BG63.5-2         | Pinion              | 1          |
| 6         | GB70.1+GB93+GB97 | Screw M6×35         | 1          |
| 7         | GB70.1+GB93      | Screw M5×14         | 1          |
| 8         | GB70.1           | Screw M5×8          | 4          |
| 9         | GB70.1           | Screw M6×8          | 1          |
| 10        | BG63.5-1         | Gear Case           | 1          |
| 11        | GB/T276          | Bearing 6000/P5     | 1          |
| 12        | BG63.5-3         | Gear                | 1          |
| 13        | BG63.5-4         | Gear Shaft          | 1          |
| 14        | GB/T276          | Bearing 6202-2RS/P5 | 1          |
| 15        | GB893.2          | Stop Ring 35        | 1          |
| 16        | BG63.5.1         | Oil-seal            | 1          |
| 17        | BG63.5-8         | Holder A            | 1          |
| 18        | BG63.5-5         | Washer              | 1          |
| 19        | BG63.5-6         | Holder B            | 1          |
| 20        | BG63.5-7         | Cover               | 1          |
| 21        | BG63.5-9         | Nut                 | 1          |



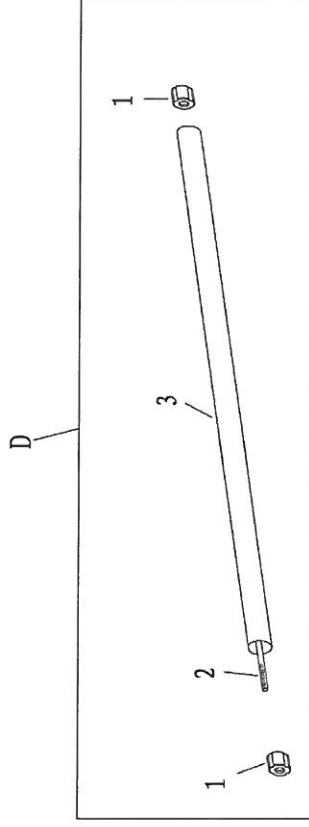
| B |                     |             |   |
|---|---------------------|-------------|---|
| 1 | 3GC520-9            | Grip Left   | 1 |
| 2 | CG330-E-GGP-5       | Handle      | 1 |
| 3 | 3GC520-1            | Cap, Upper  | 1 |
| 4 | BC36. 4-2+GB93+GB97 | Screw M6×50 | 1 |
| 5 | BC36. 4-2+GB93+GB97 | Screw M5×30 | 2 |
| 6 | 3GC520-2            | Cap, Lower  | 1 |



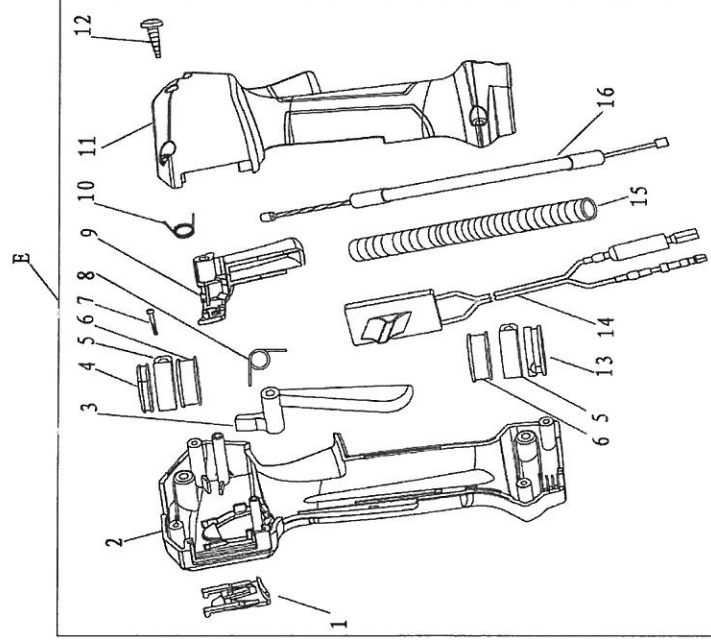
| C  |                      |                     |   |
|----|----------------------|---------------------|---|
| 1  | 3GC520. 1            | Clutch Comp.        |   |
| 2  | CG63. 3. 1           | Clutch Drum Comp    | 1 |
| 3  | GB893. 1 φ 35        | Stop Ring 35        | 1 |
| 4  | GB276 6202-2RS/P5    | Bearing 6202-2RS/P5 | 1 |
| 5  | GB894. 1 φ 15        | Stop Ring 15        | 1 |
| 6  | 3GC520-8             | Rubber column       | 2 |
| 7  | GB70. 1+GB93+GB848   | Screw M6×20         | 4 |
| 8  | 3GC520. 1-1          | Clutch Case         | 1 |
| 9  | CG63. 3-2            | Rubber              | 1 |
| 10 | CG63. 3-4            | Washer              | 1 |
| 11 | GB893. 1 φ 48        | Stop Ring 48        | 1 |
| 12 | CG63. 3-3            | Linker              | 1 |
| 13 | GB70. 1+GB93+GB97. 1 | Screw M6×30         | 1 |
|    | GB70. 1              | Screw M5×12         | 1 |



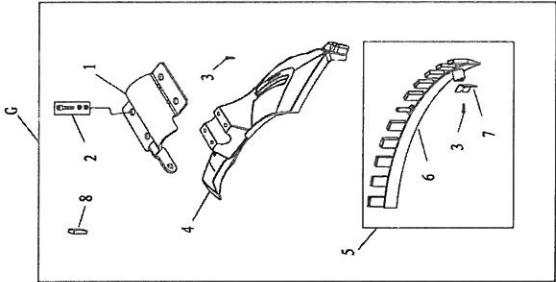
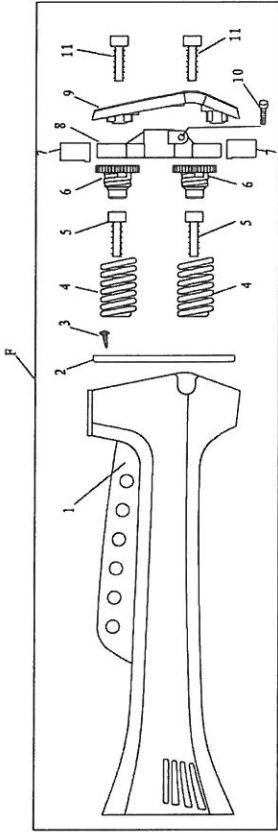
| D |            |               |   |
|---|------------|---------------|---|
| 1 | BG63. 4. 1 | Drive Bearing | 6 |
| 2 | CG63. 1-2  | Drive Shaft   | 1 |
| 3 | CG63. 1-1C | Pipe          | 1 |



| E  | 3GC520. 2         | Lever Ass 'y      |   |
|----|-------------------|-------------------|---|
| 1  | 3GC520. 2-4       | Button            | 1 |
| 2  | 3GC520. 2. 1      | Box, Left         | 1 |
| 3  | 3GC520. 2-3       | Handgrip          | 1 |
| 4  | CG330-E-GGP. 2-1  | Rubber, Seal      | 1 |
| 5  | CG260A-E-GGP. 1-5 | Clamp             | 2 |
| 6  | CG330-E-GGP. 2-4  | Rubber Ring       | 2 |
| 7  | GB70. 1           | Screw M5×12       | 2 |
| 8  | 3GC520. 2-5       | Spring            | 1 |
| 9  | 3GC520. 2-2       | Handgrip          | 1 |
| 10 | 3GC520. 2-6       | Spring            | 1 |
| 11 | 3GC520. 2-1       | Box, Right        | 1 |
| 12 | GB845 ST3. 5×16   | Screw ST3. 5×16   | 4 |
| 13 | CG330-E-GGP. 2-2  | Rubber Ring       | 1 |
| 14 | 3GC520. 2. 2      | Stop Button Comp. | 1 |
| 15 | BG-328A-2         | Tube              | 1 |
| 16 | 3GC520. 2. 3      | Cable Comp.       | 1 |

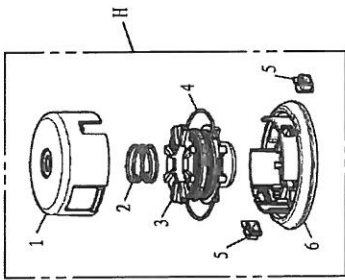


| F  |                    |                |   |
|----|--------------------|----------------|---|
| 1  | 3GC520.4           | Handle Grip    | 1 |
| 2  | 3GC520-3           | Support board  | 1 |
| 3  | GB845 ST4.2×19     | Screw ST4.2×19 | 4 |
| 4  | YD-45-E.7-2        | Spring         | 2 |
| 5  | YD-45-E.7-4        | Screw          | 2 |
| 6  | 3GC520-6           | Spring seat    | 2 |
| 7  | 3GC520-7           | Rubber cover   | 2 |
| 8  | 3GC520-5           | Clamping ring  | 1 |
| 9  | 3GC520-4           | Side cover     | 1 |
| 10 | GB70.1+GB93+GB97.1 | Screw M6×25    | 1 |
| 11 | 3GC520-10          | Screw 6.25x30  | 2 |

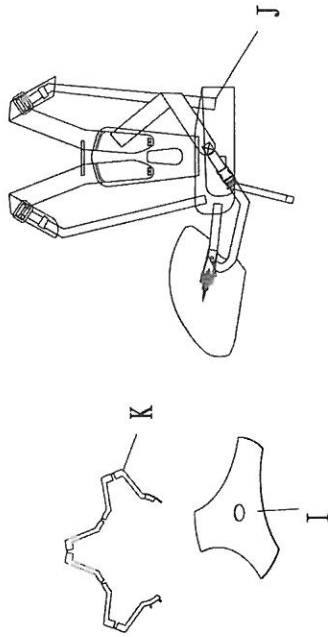


| G |                |                      |   |
|---|----------------|----------------------|---|
| 1 | 3GC520.3       | Cuard Ass 'y         |   |
| 2 | 3GC520.3-1A    | Safety Guard Bracket | 1 |
| 3 | GB70+GB93+GB97 | Screw M5×20          | 4 |
| 4 | GB845 ST4.2×16 | Screw ST4.2×16       | 3 |
| 5 | 3GC520.3.2     | Safety Guard         | 1 |
| 6 | 3GC520.3.1     | Guard Ass 'y         | 1 |
| 7 | 3GC520.3.1-1   | Guard                | 1 |
| 8 | BC46.2.1-1     | Blade                | 1 |
|   | BC46-5         | Blade Cover          | 1 |

| H | BG63. 10      | Nylon Cutter Head           |   |
|---|---------------|-----------------------------|---|
| 1 | BG63. 10. 1   | Case                        | 1 |
| 2 | BG63. 10-1    | Spring                      | 1 |
| 3 | BG63. 10. 3   | Cord Holder                 | 1 |
| 4 |               | Cord $\phi 2.5 \times 5000$ | 1 |
| 5 | BG63. 10. 2-2 | Cord Cover                  | 2 |
| 6 | BG63. 10. 2   | Cover                       | 1 |



|   |            |              |   |
|---|------------|--------------|---|
| I | CG520-HL-2 | Blade Ass 'y | 1 |
| J | BC46. 3    | Harness      | 1 |
| K | CG520-HL-2 | Blade Cover  | 1 |



# Summary

| 序号 | 规格                | 品名                  | 数量 |
|----|-------------------|---------------------|----|
| 1  | GB70.1+GB93+GB97  | Bolt M5×35          | 2  |
| 2  | 1E40F-2EP.7       | Starter             | 1  |
| 3  | 1E36F-2C.5-3      | Start Claw          | 2  |
| 4  | 1E36F-2C.5-2      | Start Spring        | 2  |
| 5  | 1E36F-2C.5-1      | Start Reel          | 1  |
| 6  | GB/T896           | Stop Ring 4         | 2  |
| 7  | 1E36F-2C.5        | Start Reel Ass'y    | 1  |
| 8  | 1E36F.2           | Oil-seal            | 1  |
| 9  | 1E40F-E.6-2       | Crank Case          | 1  |
| 10 | 1E40F-5.8-4       | Gasket              | 1  |
| 11 | GB/T276           | Bearing 6202/P6     | 2  |
| 12 | 1E40F-E.4.1A      | Crank Shaft         | 1  |
| 13 | GB1099            | Key 3x5x13          | 1  |
| 14 | GB119.1           | Pin 4h8×10          | 4  |
| 15 | 1E40F-2EP.8-1     | Crank Case          | 1  |
| 16 | GB70.1            | Bolt M5×30          | 4  |
| 17 | 1E40F-5.9         | Oil-seal            | 1  |
| 18 | HA46.2.1.1        | Magneto Rotor Comp. | 1  |
| 19 | GB/T97.1          | Washer8             | 1  |
| 20 | GB/T859           | Washer8             | 1  |
| 21 | GB6170            | Nut M8              | 1  |
| 22 | 1E36F-3           | WasherB             | 2  |
| 23 | 1E36F-E.6B        | Expander Ass'y      | 1  |
| 24 | 1E40F-5-11        | Washer              | 2  |
| 25 | P40-18            | Screw Pin           | 2  |
| 26 | GB70.1+GB93+GB848 | Bolt M5×20          | 11 |
| 27 | 1E36FG-2          | Fan Cover           | 1  |
| 28 | 1E40F-E.3.1-2     | Ignition Coil Comp. | 1  |
| 29 | 1E40FGE.2         | Cord Comp.          | 1  |
| 30 | 1E44F-2A.2-3      | Bearing             | 1  |
| 31 | P40.6-4           | Ring                | 2  |
| 32 | 1E44F-2A.2-2      | Piston Pin          | 1  |
| 33 | 1E44F-E.3-1       | Piston              | 1  |
| 34 | 1E44F-2A.2-4      | Piston Ring         | 2  |
| 35 | 1E40F-5-6         | Gasket              | 1  |
| 36 | EB-500-E.1-2A     | Cylinder            | 1  |
| 37 | GB70.1            | Bolt M5×20          | 4  |
| 38 | L8RTC             | Spark Plug          | 1  |
| 39 | 1E40F-2EP.2.1-2   | Spring              | 1  |
| 40 | 1E40F-2EP.2.1-1   | Cap                 | 1  |
| 41 | GB70.1+GB93+GB97  | Bolt M5×16          | 2  |
| 42 | 1E33F-4           | Gasket              | 1  |
| 43 | HA46-1            | Gasket              | 1  |
| 44 | 1E44F-E.2-SW      | Muffler             | 1  |
| 45 | GB70.1+GB93+GB97  | Bolt M5×12          | 1  |
| 46 | 1E40F-E-6         | Cover               | 1  |
| 47 | GB70.1+GB97       | Bolt M6×60-12.9     | 2  |

# Summary

|    |                       |                          |   |
|----|-----------------------|--------------------------|---|
| 48 | 1E40F-2EP. 5          | Muffler Cover            | 1 |
| 49 | 1E40F-5-2             | Gasket                   | 1 |
| 50 | HA46. 9               | Admitting Pipe           | 1 |
| 51 | GB70. 1+GB93+GB97     | Bolt M5×25               | 1 |
| 52 | 1E40F-2EG-2           | Gasket                   | 1 |
| 53 | 1E40F-2E. 1A          | Carburetor               | 1 |
| 54 | 1E34F-2E-GGP. 1. 1    | Cleaner inside cover     | 1 |
| 55 | GB70. 1+GB93+GB97     | Bolt M5×50               | 2 |
| 56 | 1E34F. 1-1            | Filter Net               | 1 |
| 57 | 1E40F-2EP. 1-1        | Cleaner Outside Cover    | 1 |
| 58 | 1E40F-2EP. 6-1        | Fuel Tank                | 1 |
| 59 | 1E40F-2EP. 4          | Stand                    | 1 |
| 60 | 1E34F-2E-GGP. 6. 1B   | Lid Ass' y               | 1 |
| 61 | 1E32FL. 6. 2-4        | Chain                    | 1 |
| 62 | 1E32FL. 6. 2-3        | End Cover                | 1 |
| 63 | 1E34F-2E-GGP. 6. 1B-2 | Inside Cover             | 1 |
| 64 | 1E34F-2E-GGP. 6. 1-2  | Inlet                    | 1 |
| 65 | 1E34F-2E-GGP. 6. 1B-1 | Gasket                   | 1 |
| 66 | 1E34F-2E-GGP. 6. 1-1A | Fuel Tank Lid            | 1 |
| 67 | EB415. 4. 2-4         | Fuel Pipe 2. 5×1. 25×100 | 1 |
| 68 | EB-415. 4. 2-2        | Plug                     | 1 |
| 69 | CG420. 1. 3. 2-2      | Fuel Pipe 3×1. 5×160     | 1 |
| 70 | P40. 12. 2-3A         | Cleaner Cover            | 1 |

# The Parts List of Model 1E44F-EP Engine

